



6X4

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FULL-WAVE VACUUM RECTIFIER

MINIATURE TYPE

GENERAL DATA

Electrical:

Heater, for Unipotential Cathode:

| | | |
|-------------------|-----|----------------|
| Voltage | 6.3 | ac or dc volts |
| Current | 0.6 | amp |

Mechanical:

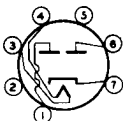
| | |
|--|---|
| Mounting Position | Any |
| Maximum Overall Length | 2-5/8" |
| Maximum Seated Length | 2-3/8" |
| Length from Base Seat to Bulb Top (Excluding tip) | 2" ± 3/32" |
| Maximum Diameter | 3/4" |
| Bulb | T-5-1/2 |
| Base | Small-Button Miniature 7-Pin (JETEC No. E7-1) |
| Basing Designation for BOTTOM VIEW | 7CF |

Pin 1 - Plate No.2

Pin 2 - No Connection

Pin 3 - Heater

Pin 4 - Heater



Pin 5 - No

Connection

Pin 6 - Plate No.1

Pin 7 - Cathode

RECTIFIER SERVICE

Maximum Ratings, Design-Center Values:

| | | |
|---|--------------------|-------|
| PEAK INVERSE PLATE VOLTAGE | 1250 max. | volts |
| PEAK PLATE CURRENT PER PLATE | 210 max. | ma |
| AC PLATE SUPPLY VOLTAGE (RMS) PER PLATE | See Rating Chart I | |
| DC OUTPUT CURRENT PER PLATE | See Rating Chart I | |

HOT-SWITCHING CURRENT:

If hot-switching is regularly required in operation, the use of choke-input circuits is recommended. Such circuits limit the hot-switching current to a value no higher than that of the peak plate current. When capacitor-input circuits are used, a maximum peak current value per plate of 1 ampere during the initial cycles of the hot-switching transient should not be exceeded.

PEAK HEATER-CATHODE VOLTAGE:

| | | |
|---|----------|-------|
| Heater negative with respect to cathode | 450 max. | volts |
| Heater positive with respect to cathode | 450 max. | volts |

Typical Operation as Full-Wave Rectifier

with Capacitor-Input to Filter: ←

| | | |
|---|-----|-------|
| AC Plate-to-Plate Supply Voltage (RMS) | 650 | volts |
| Filter Input Capacitor | 10 | μf |
| Effective Plate-Supply Impedance per Plate* | 520 | ohms |

* Higher values of capacitance than indicated may be used but the effective plate-supply impedance should be increased to prevent exceeding the maximum rating for peak plate current.

← Indicates a change

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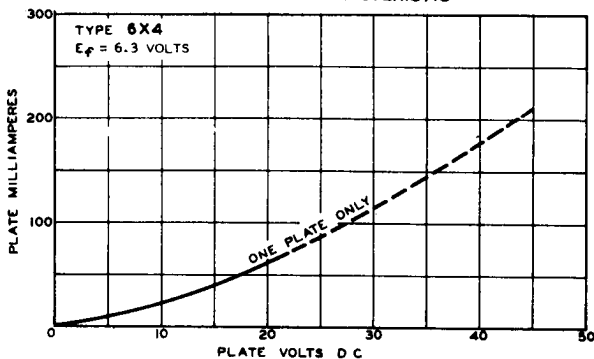
FULL-WAVE VACUUM RECTIFIER

| | | |
|--|-------------------|-------|
| DC Output Voltage at Input to | | |
| | Filter (Approx.): | |
| At half-load current of 35 ma. | 360 | volts |
| At full-load current of 70 ma. | 300 | volts |
| Voltage Regulation (Approx.): | | |
| Half-load to full-load current | 60 | volts |

→ Typical Operation as Full-Wave Rectifier with Choke-Input to Filter:

| | | |
|--|-------------------|---------|
| AC Plate-to-Plate Supply Voltage (RMS) . . . | 900 | volts |
| Minimum Filter Input Choke | 10 | henries |
| DC Output Voltage at Input to | | |
| | Filter (Approx.): | |
| At half-load current of 35 ma. | 385 | volts |
| At full-load current of 70 ma. | 370 | volts |
| Voltage Regulation (Approx.): | | |
| Half-load to full-load current | 15 | volts |

AVERAGE PLATE CHARACTERISTIC



92CM-6106T1

RATING CHARTS AND OPERATION CHARACTERISTICS

Rating Chart I represents graphically the relationships between maximum ac voltage input and maximum dc output current derived from the fundamental ratings for conditions of capacitor-input and choke-input filters. This graphical presentation gives the equipment designer considerable latitude in choice of operating conditions.

Rating Chart II represents graphically the relationship between maximum rectification efficiency and maximum dc output current per plate for conditions of capacitor input to filter.

→ Indicates a change

OCT. 1, 1953

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RADIO CORPORATION OF AMERICA, HARRISON, NEW JERSEY

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FULL-WAVE VACUUM RECTIFIER

Rating Chart III represents graphically the relationships between minimum plate-supply resistance per plate and maximum ac plate-supply voltage per plate under no-load conditions for conditions of capacitor input to filter when occasional hot-switching is employed.

The *Operation Characteristics for Full-Wave Circuit with Capacitor-Input Filter* show not only the typical operating curves for such a circuit, but also show by means of boundary-lines "DEA" the limiting current and voltage relationships presented on *Rating Chart I*.

The *Operation Characteristics for Full-Wave Circuit with Choke-Input Filter* show the typical operating curves for such a circuit. They not only show by means of boundary line "ABC" the limiting current and voltage relationships presented on *Rating Chart I*, but also give information as to the effect on regulation of various sizes of chokes. The solid-line curves show the dc voltage outputs which would be obtained if the filter chokes had infinite inductance. The long-dash lines radiating from the zero position are boundary lines for various sizes of chokes as indicated. The intersection of one of these lines with a solid-line curve indicates the point on the curve at which the choke no longer behaves as though it had infinite inductance. To the left of the choke boundary line, the regulation curves depart from the solid-line curves as shown by the representative short-dash regulation curves.

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RATING CHART I

 $E_f = 6.3$ VOLTS

CAPACITOR OR

CHOKE INPUT



CHOKE INPUT

ONLY

FOR SUITABLE CHOKE VALUES
SEE CURVE"OPERATION CHARACTERISTICS,"
WITH CHOKE INPUT TO FILTER

DC OUTPUT MILLIAMPERES PER PLATE

50

40

30

20

10

0

MAX. OPERATING VALUES WITH CHOKE INPUT

MAX. OPERATING VALUES WITH CAPACITOR INPUT TO FILTER

TO FILTER

TO FILTER

35

22

26

325

AC PLATE SUPPLY VOLTS (RMS) PER PLATE

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RATING CHART II CAPACITOR INPUT TO FILTER

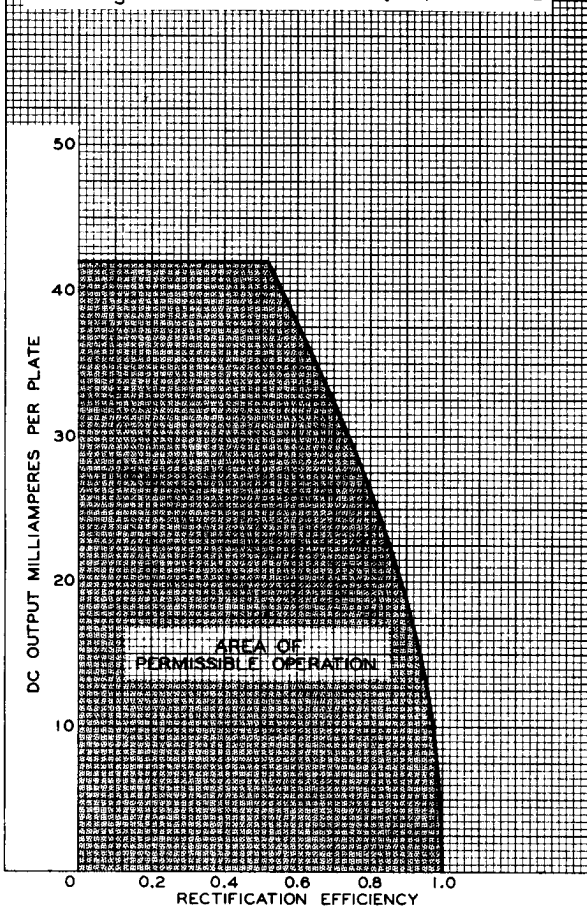
$E_f = 6.3$ VOLTS

MAX. PEAK PLATE CURRENT PER PLATE = 210 MA.

$$\text{RECTIFICATION EFFICIENCY} = \frac{\bar{E}}{\sqrt{2} E_s}$$

WHERE \bar{E} = DC OUTPUT VOLTS AT INPUT TO FILTER

E_s = AC PLATE SUPPLY VOLTS (RMS) PER PLATE



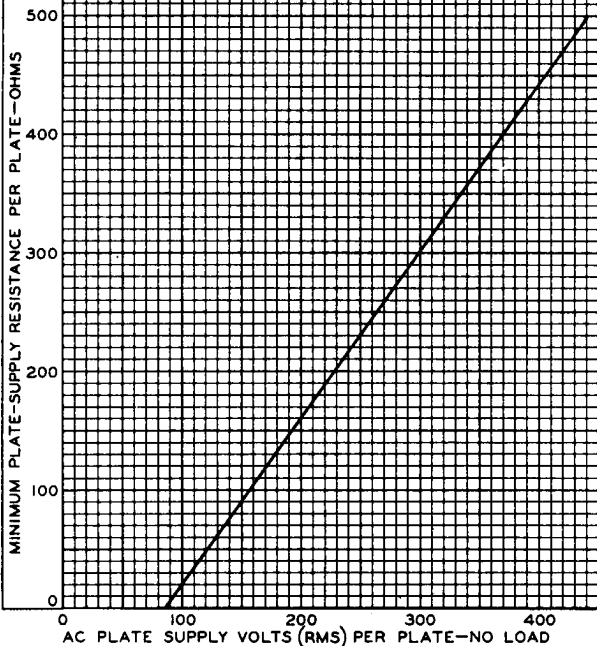
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RATING CHART III CAPACITOR INPUT TO FILTER

$E_f = 6.3$ VOLTS MAX. HOT SWITCHING CUR. = 1 AMP.
 PLATE-SUPPLY RESISTANCE PER PLATE = $R_{SEC} + N^2 R_{PRI} + R_A$
 WHERE R_{SEC} = DC RESISTANCE OF TRANSFORMER
 SECONDARY PER SECTION
 R_{PRI} = DC RESISTANCE OF TRANSFORMER
 PRIMARY
 R_A = DC RESISTANCE OF ADDED SERIES
 RESISTANCE PER PLATE
 N = TRANSFORMER VOLTAGE STEP-UP
 RATIO PER SECTION



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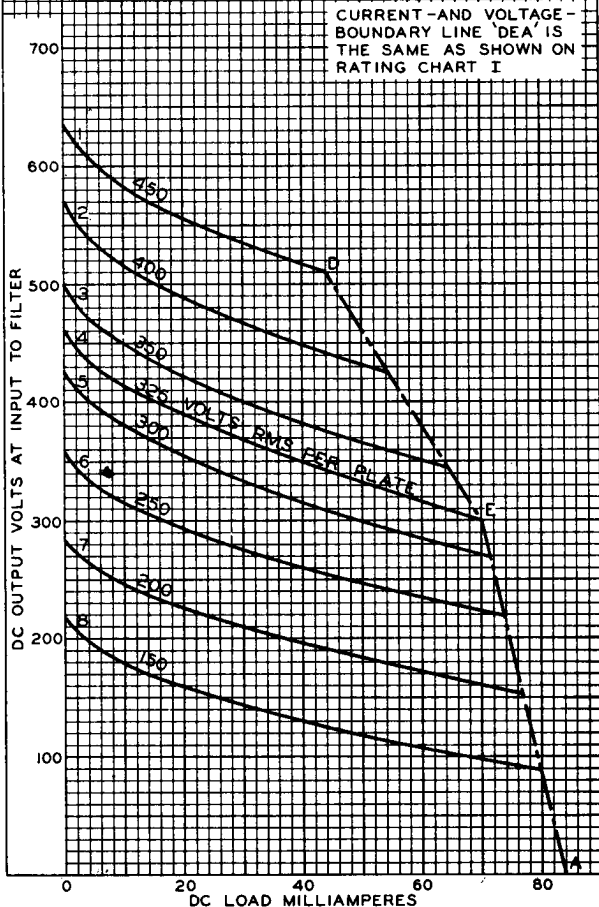
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OPERATION CHARACTERISTICS FULL-WAVE CIRCUIT, CAPACITOR INPUT TO FILTER

$E_f = 6.3$ VOLTS
 CAPACITOR (C) INPUT TO FILTER: $C = 10\mu F$
 TOTAL EFFECTIVE PLATE-SUPPLY RESISTANCE
 PER PLATE { 520 OHMS FOR CURVES 1-5
 400 OHMS FOR CURVES 6-8
 SUPPLY FREQUENCY = 60 CPS

CURRENT-AND VOLTAGE-
 BOUNDARY LINE 'DEA' IS
 THE SAME AS SHOWN ON
 RATING CHART I



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OPERATION CHARACTERISTICS FULL-WAVE CIRCUIT, CHOKE INPUT TO FILTER

